

AMENDMENT NO. 1 JUNE 2023

TO

**IS 12254 : 2021 POLYVINYL CHLORIDE PVC INDUSTRIAL BOOTS —
SPECIFICATION**

(Second Revision)

(Page 1, clause 3.3, last line) — Substitute the existing last line with the following:

‘One pair of detachable in-socks having minimum thickness of 3.0 mm at toe and 5.0 mm at heel with arch support shall be provided with each pair of boots’

(Page 1, clause 3) — Insert following new clause after 3.8:

‘3.9 Linings — For the purpose of this standard, Linings are made of textile materials and stocking mounted on mould are not linings.’

(Page 1, Table 1, clause 4.1) — Substitute the existing para for the following:

4.1 Design

Table 1 Classification of PVC Industrial Boots on Design
(Clause 4)

Sl No.	Type	Design
(1)	(2)	(3)
i)	Type I	Ankle boots [<i>see</i> Design B of IS 15298 (Part 2)]
ii)	Type II	Wellington/gum boots [<i>see</i> Design C and D of IS 15298 (Part 2)]

(Page 3, clause 5.3, second para) — Substitute the existing para for the following:

‘When the height of upper of Type II footwear is measured in accordance with 6.2 of IS 15298 (Part 1), it shall conform to values for design C and design D in Table 4 of IS 15298 (Part 2).’

(Page 5, clause 5.6.1) — Substitute the existing para for the following:

‘Coated or non-coated textile lining material shall be used.’

(Page 6, clause 5.6.4) — Substitute last line of the para: ‘There shall be no separation at a load of 150 N’ with

‘There shall be no separation at a load of 15 N.’

(Page 6, clause 5.7.1) — Substitute the existing para for the following:

‘The insole shall be made of non-woven textile or cotton or blend of polyester and cotton. When determined in accordance with 7.1 of IS 15298 (Part 1), the thickness of the insole shall be minimum 2.0 mm.’

Price Group 1

Amendment No. 1 to IS 12254 : 2021

(Page 6, clause **5.7.1**, *NOTE*) — Substitute the existing ‘NOTE’ for the following:

‘NOTE — If the footwear is provided with metallic/non-metallic perforation resistant insert, the insert shall be used as insole.’

[Page 6, clause **5.11.1**, *third paragraph* a) and b)] — Substitute the following for the existing points:

a) Forepart

With cleat: 10 mm, *Min*

Without cleat: 6 mm, *Min*

b) Heel

With cleat: 15 mm, *Min*

Without cleat: 9 mm, *Min*